SONIC DRILLING



A Tone-Sonic rig, licensed and patented by A reduction in tracked-in sand, salt and slush to buildings. the Sonic Drill Corporation, drills holes for a geothermal pavement snow-melting grid at the entrance to a highway tunnel in Akita prefecture, Japan.

Melting the way for safer streets

Nancy Argyle, director of communications and marketing for the Sonic Drill Corporation, writes on an innovative use for geothermal heating icv pavements and roads.

LTHOUGH it sounds revolutionary, pavement snow-melting technology has been in use for up to 50 years in several countries, including Argentina, Japan, Switzerland and the US. In a typical installation, snow-melting geothermal grids are buried under sidewalks, roadways and bridges - places where a particu-

lar stretch of pavement has a specific concern due to its location, climate or local conditions.

By installing a geothermal grid, the problem area gains the many advantages of snow-melting technology, which include: ■ Elimination of cost and inconvenience of snow/ice removal. Reduced wintertime liability from slick sidewalks or roads.

Elimination of damage to sidewalks/pavement from freezethaw cycles.

The oldest geothermal pavement snow-melting system was installed in Klamath Falls, Oregon, in 1948 by the Oregon High-

way Department. This installation was designed to address safety issues along a 450 ft (137 m) section of Esplanade Street which approached a traffic signal on an adverse 8 per cent grade.

In 1997, after almost 50 years of operation, this early system finally failed due to leaks in the grid caused by external corrosion. Today, Klamath's Esplanade Street boasts a modern replacement geothermal grid that costs only US\$3,500 annually to maintain and operate.

The Klamath Falls area has had a long history of geothermal heat utilization, beginning with early native Indian use of the area's natural hot springs. With the growth of the city, many wells were drilled to utilize this geothermal resource, which now supplies more than 500 private homes and small businesses, a hotel, a high school, a medical centre and a college campus.

Another snow-melting installation, in the Copahue-Caviahue area of Argentina, on the slopes of the Andes, uses geothermal energy for heating streets and an access road to a local ski resort. Considering that winter temperatures in the area often drop to as low as -12°C with winds reaching speeds of 100 mph (160 km/h) and snow accumulating to depths of 13 ft (4 m), this area's geothermal resource is a welcome defender against the cold. Using heat from the Copahue-Caviahue thermal area, the pavement temperature can be kept between 12°C and 16°C. By using radiant panels underneath the road surface, nearly 24,000 ft2 (about 2,200 m2) of road surface can be heated.

ICY CONDITIONS

Similarly, in the Akita prefecture of northwest Japan, motorists were often at the mercy of the area's high Shirakami mountain range, formed long ago by volcanic activity.

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At the entrance to a main tunnel, unsuspecting motorists travelling up from the sunny valley below were surprised to suddenly find themselves driving on ice. In September 2004, the government of Akita prefecture decided it would put geothermal energy to use by embarking on a roadway snow-melting project to keep the tunnel entrance bare and dry. Due to the area's tough rock formation, a Tone-Sonic drill rig was used to drill the geothermal holes for this project.

Licensed by the Sonic Drill Corp to service the Asian marketplace, Toa-Tone Boring Co Ltd manufactures the same patented drill-head as those made by its developer, Sonic Drill Corp. For the Akita project, 28 holes were drilled through volcanic andicite rock using 7 in (178 mm) casings to a depth of 300 ft. (100 m).

Although andicite presents a challenging rock formation, it does fracture, allowing the sonic drill to penetrate while also delivering superior performance results. In this instance, the Akita geothermal grid marked the first time a sonic drill had been used in that type of application.

Since that time, sonic drills have been employed in geothermal drilling applications in countries where it has distinguished itself as the fastest drill on earth. As well as being three to five times faster than other rigs, it also cores, cases and grouts in one easy operation, without need for drilling mud.

Developed by Ray Roussy, a professional engineer and president of the Sonic Drill Corp, the sonic drill head is unique in its ability to fluidize surrounding soil particles. At first glance, a sonic drill rig looks very much like a conventional air or mud rotary drill rig, with one exception: it has a slightly larger-than-standard head. However, it is inside this head that Mr. Roussy's patented technology can be found.

Despite attempts by other companies to copy Mr. Roussy's innovations, the sonic drill-head, made by the Sonic Drill Corp, is the only head to contain this patented technology. The 'Roussy head' is able to produce such incredible drilling speed, even in overburden conditions, thanks to a mechanism for rotary motion, as well as an oscillator, which causes a high frequency force to be superimposed on the drill-string.

The drill-bit physically vibrates up and down, in addition to being pushed down and rotated. These three forces combine to allow rapid drilling through most geological formations.

In particular, it is able to 'buzz' easily through mixed soils, giving it a significant advantage – one that is perfectly suited for geothermal use where, typically, the speed of installation will ultimately determine the profit margin.